

## Introduction

Eurofer97 steel, a leading RAFM material for fusion reactors, experiences complex low-cycle fatigue under coupled temperature, irradiation, and size effects. This study develops a unified viscoplastic damage model by integrating an improved CDM approach with a modified Chaboche framework. The model enables accurate fatigue life prediction, supporting structural integrity assessment and fusion reactor component design.

## Methods

A unified viscoplastic damage model is developed by coupling an improved CDM approach with the modified Chaboche constitutive framework.

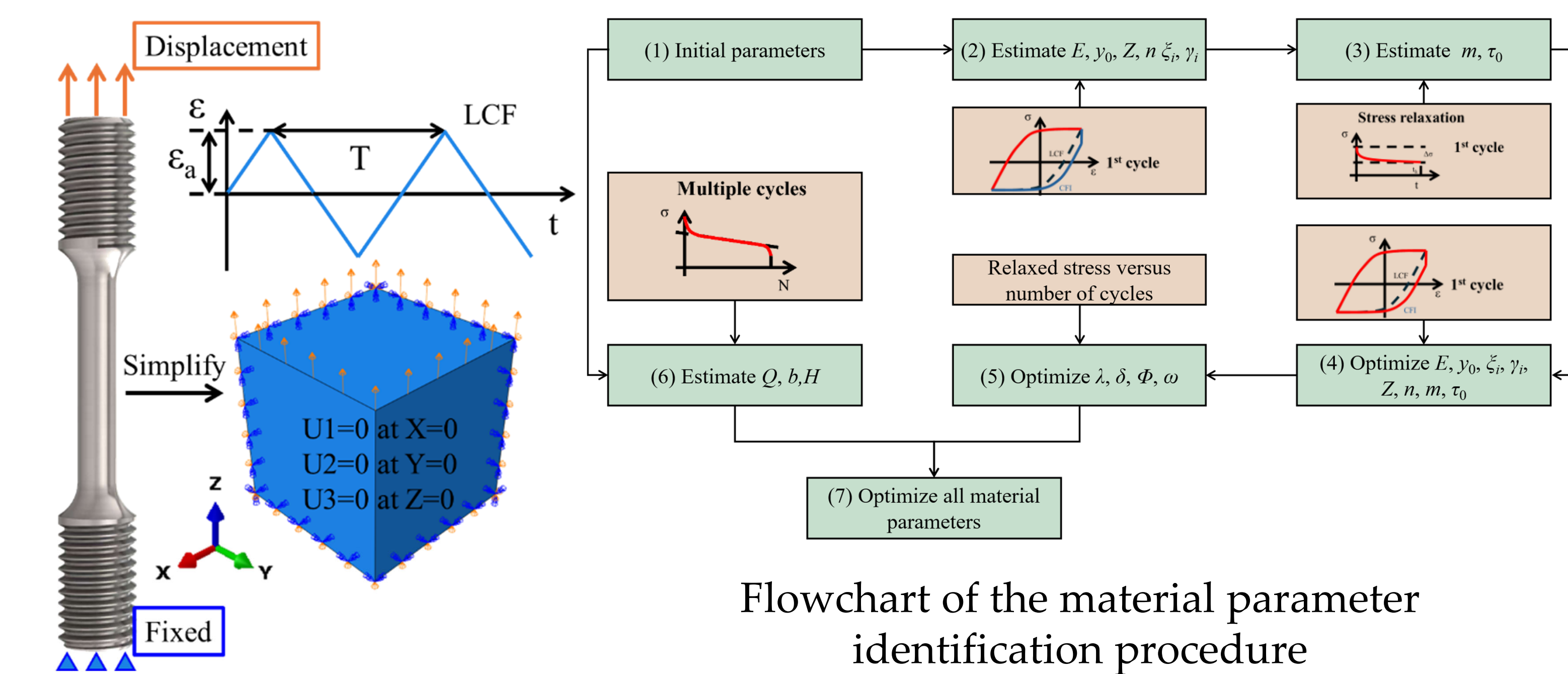
$$\Delta D = \left( \frac{\sigma_{eq}^2}{2ES(1-D)^2} \right)^{s_0} \cdot \frac{\Delta p}{(1-D)^\kappa}$$

Irradiation hardening factor

$$IF(T, dpa) = \frac{\Delta \sigma_{irr}(T)}{\sigma_F(T)} + 1 = \frac{\sigma_s(T)}{\sigma_F(T)} \cdot \sqrt{1 - \exp\left(-\frac{dpa}{dpa_0(T)}\right)} + 1$$

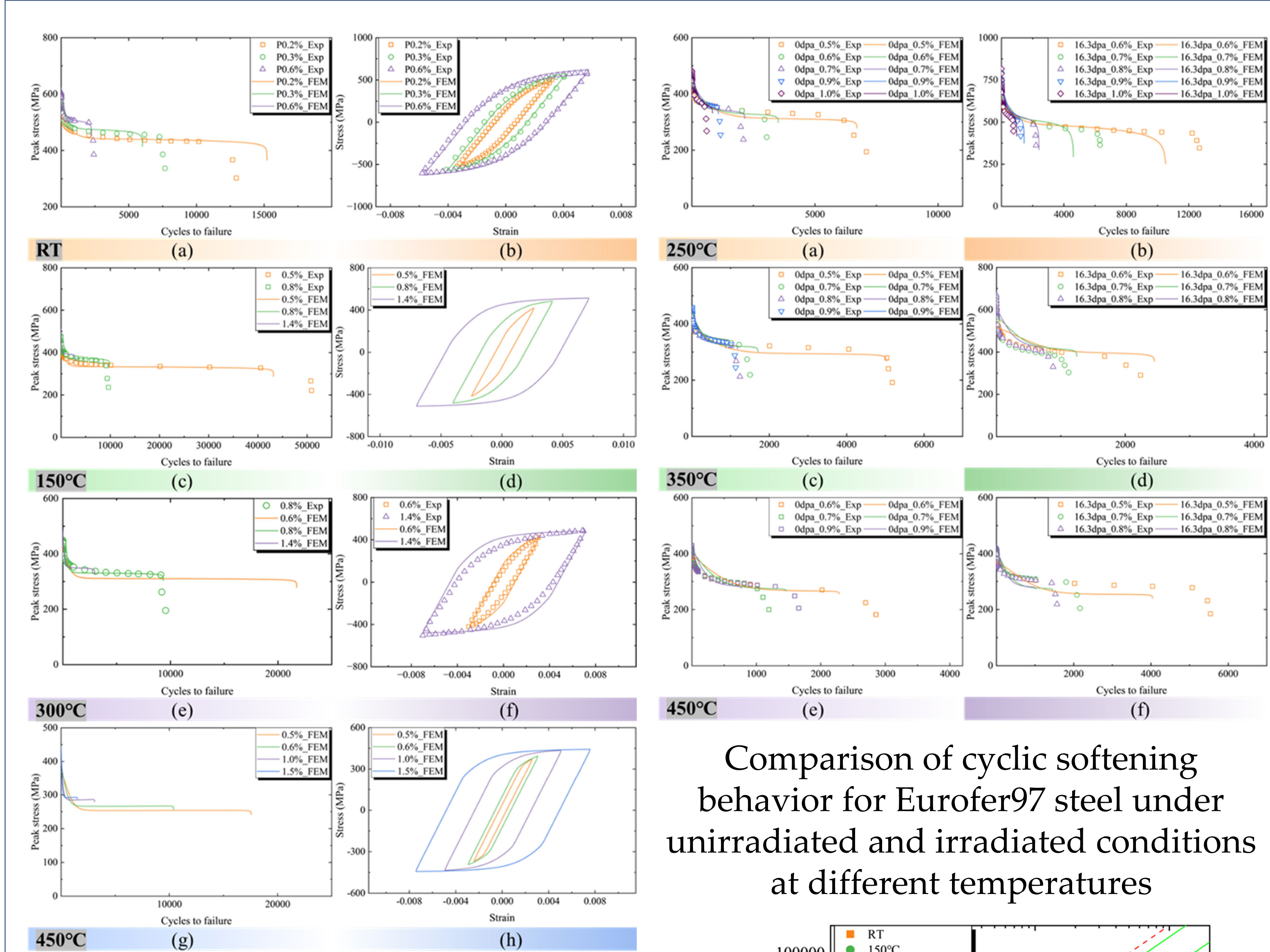
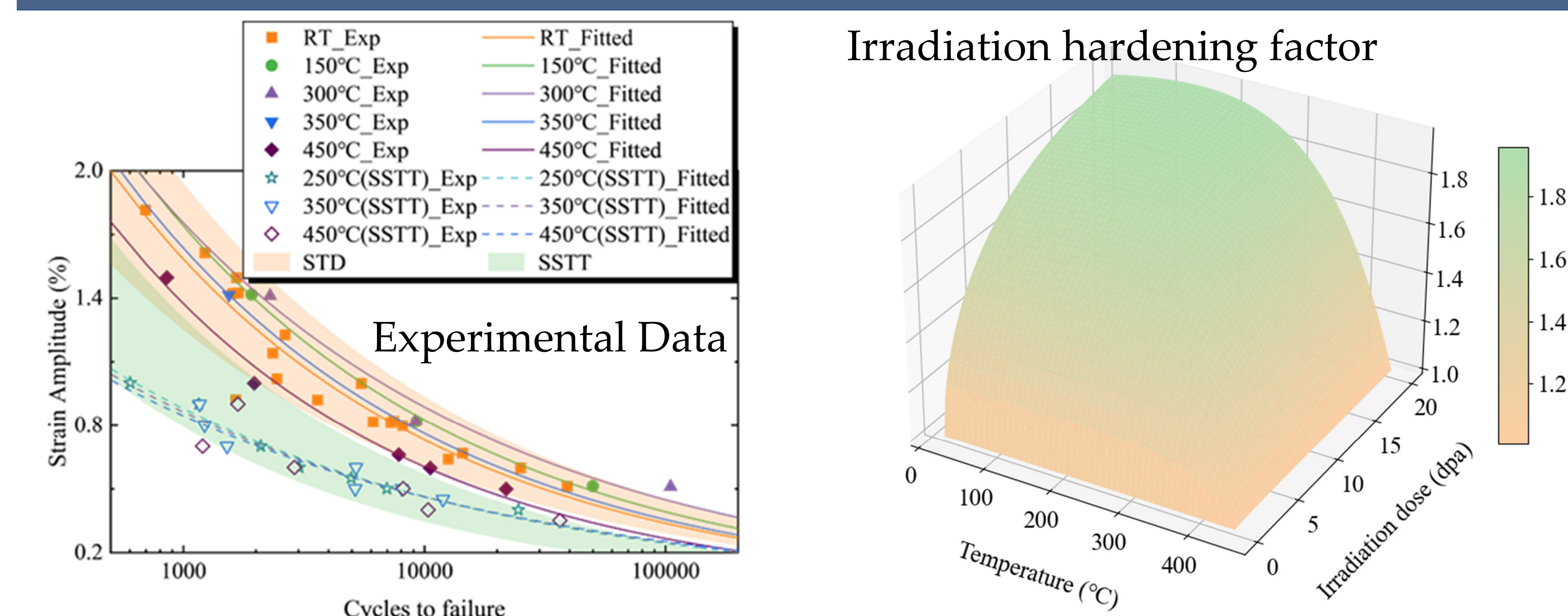
Modification of Material parameters

$$A^{irr} = A \cdot IF, (A = y_0, \gamma_1, \gamma_2, \xi_1, \xi_2, b, H, Q)$$

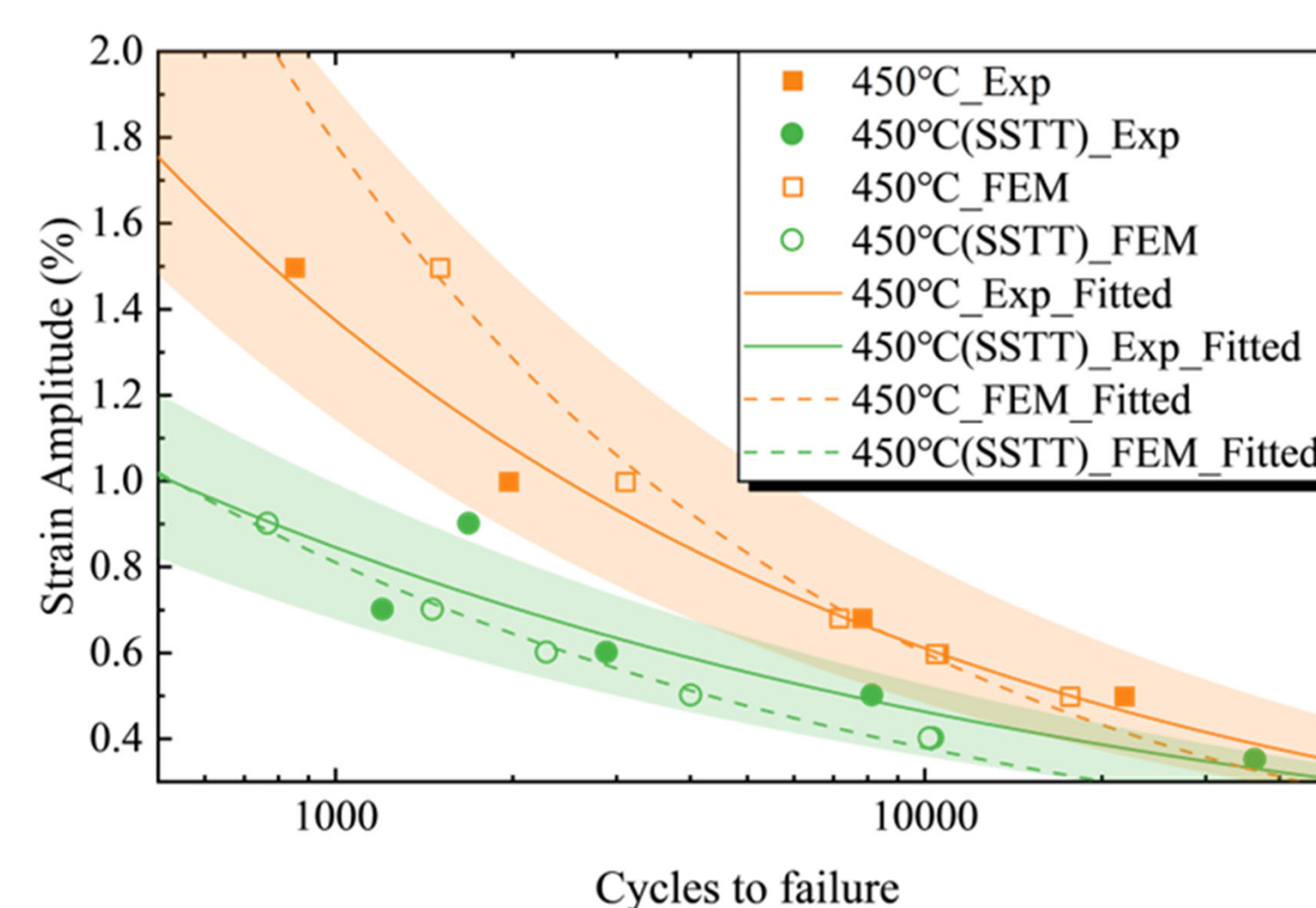


Modelling Strategy and Boundary Conditions

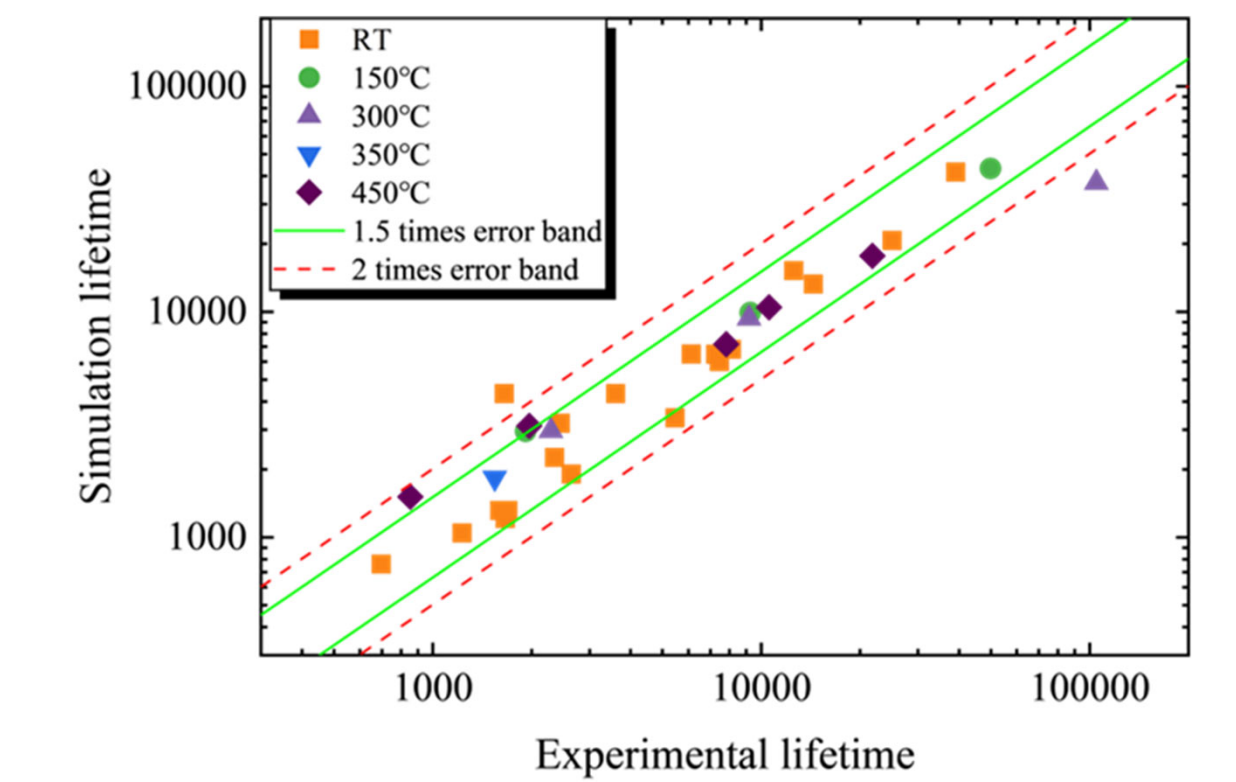
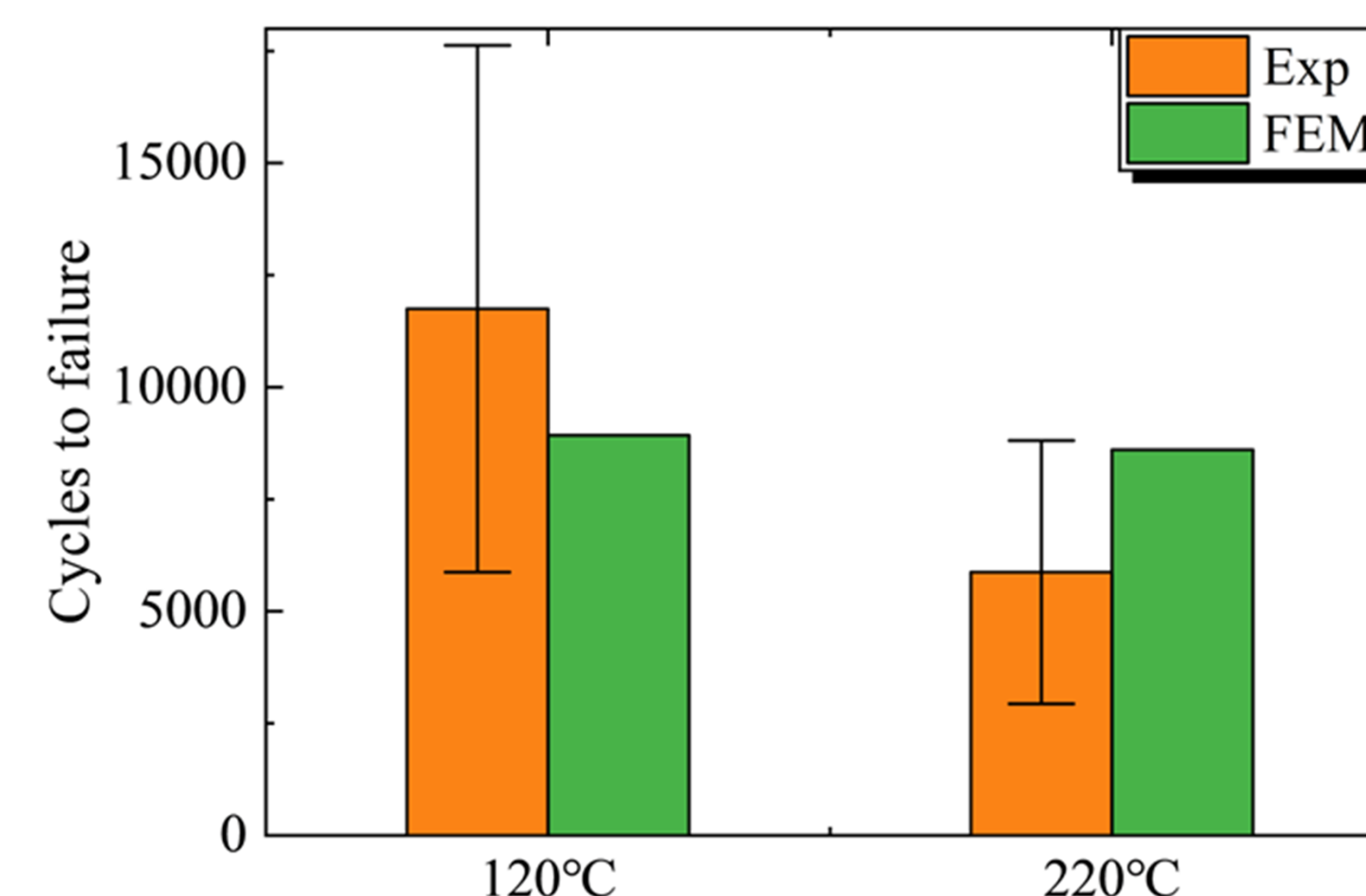
## Graphics / Images



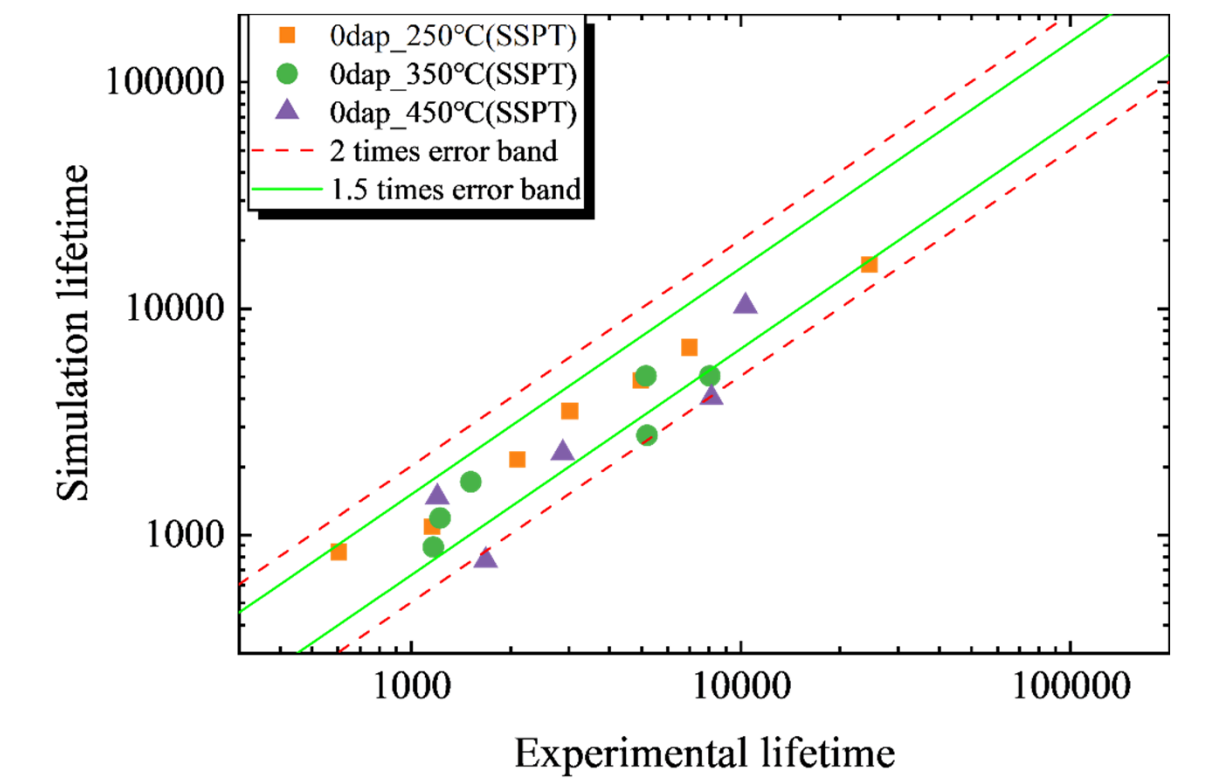
Comparison of cyclic softening and hysteresis loops for Eurofer97 steel specimens at different temperatures



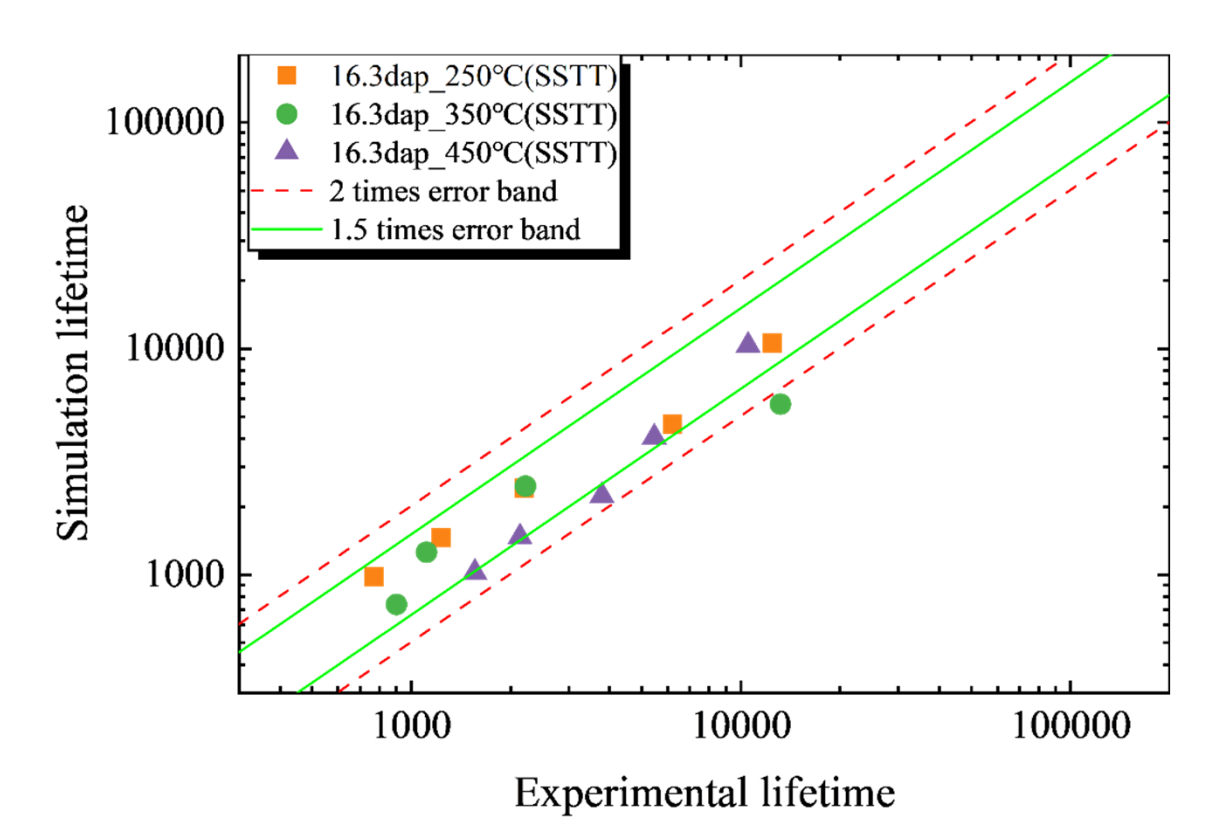
Comparison of experimental LCF lifetime and FEM predictions



Comparison of lifetimes with size effect



Comparison of under size and irradiation effects



## Conclusions

This study establishes a unified viscoplastic damage model for predicting the low-cycle fatigue behaviour of Eurofer97 under coupled temperature, specimen size, and neutron irradiation effects. The model shows good agreement with experimental results and captures irradiation-induced lifetime variations. It provides a reliable numerical tool for fatigue assessment and structural integrity evaluation of fusion reactor components.