# Analysis of factors affecting contact stresses in two-bolt connections using finite element analysis

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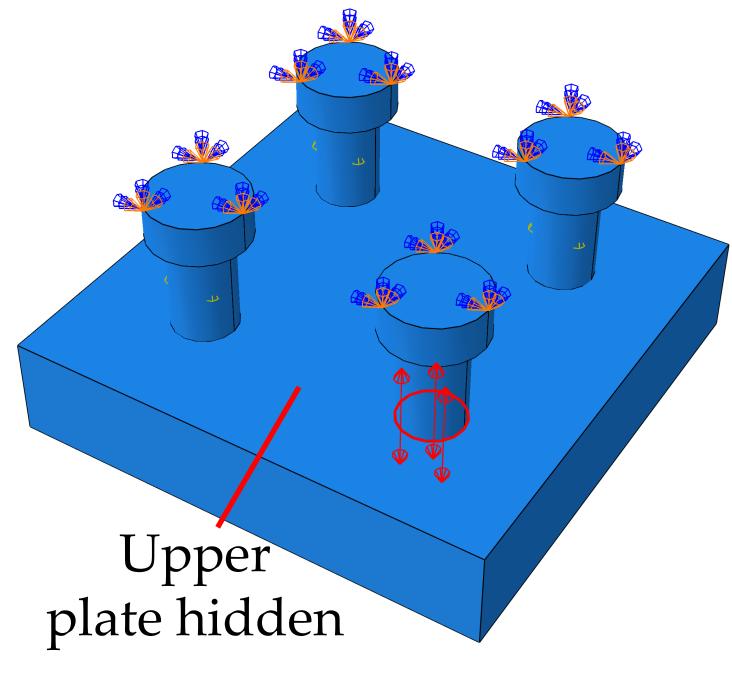


## Introduction

- Multi-bolt connections are widely used in various kind of mechanical structures.
- distribution contact stress important influence on mechanical properties and reliability of the structures.
- In this work, the influence factors of contact stress in multi-bolt connection are systematically studied using finite element analysis.

## Methods

Stresses on the contact surfaces between the two plates are extracted to enable evaluation and analysis of the contact state.



- The bolt heads at top position are completely constrained.
- Four bolt preloads are applied to the middle cross section at the same time.

Fastener: M16, thickness 10 mm, diameter 24.5 mm

Plate: long and width 120 mm, thickness 25 mm with bolt hole 17 mm

Material: Steel, E=213 Gpa, v=0.287; Aluminum alloy (AL), E=69 GPa,  $\nu$ =0.33

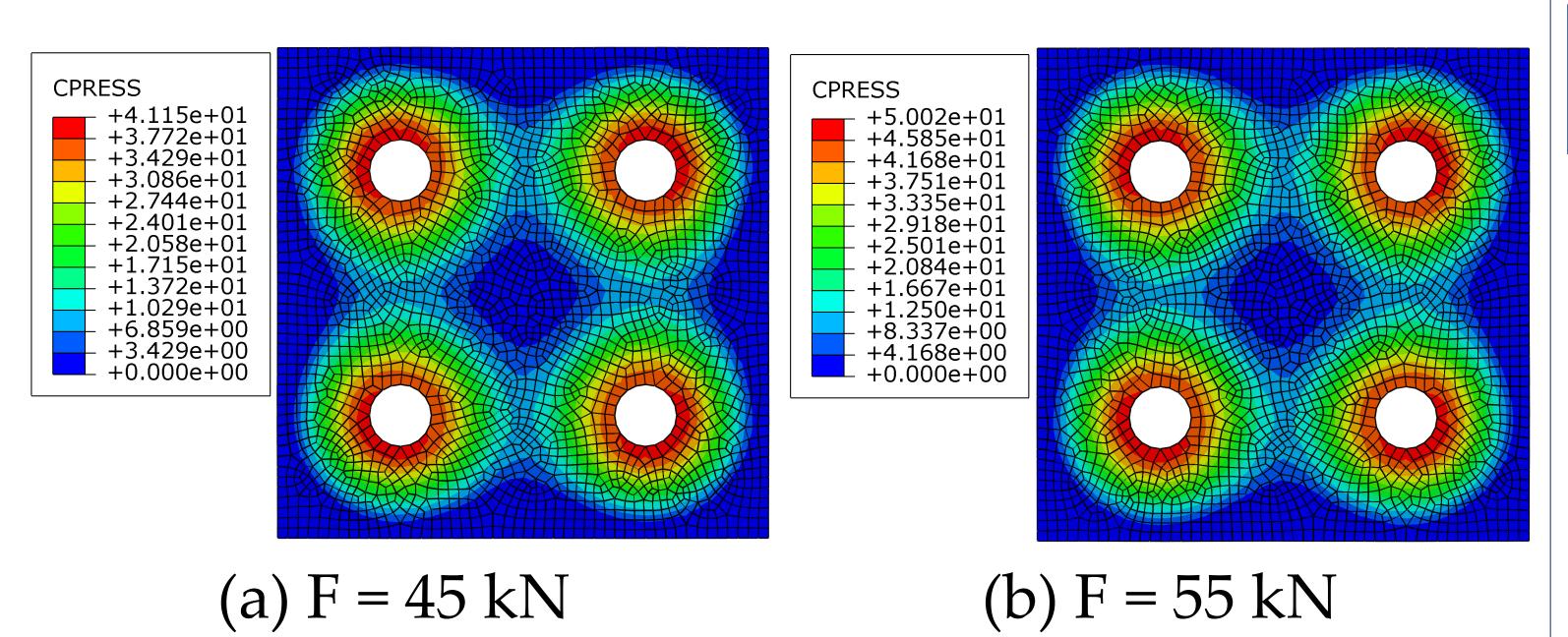
Contact properties: penalty for tangential behavior

Factors involved: 1) bolt preload, 2) material and 3) friction coefficient of the bolted joint.

### Results

#### ☐ Influence of Bolt preload

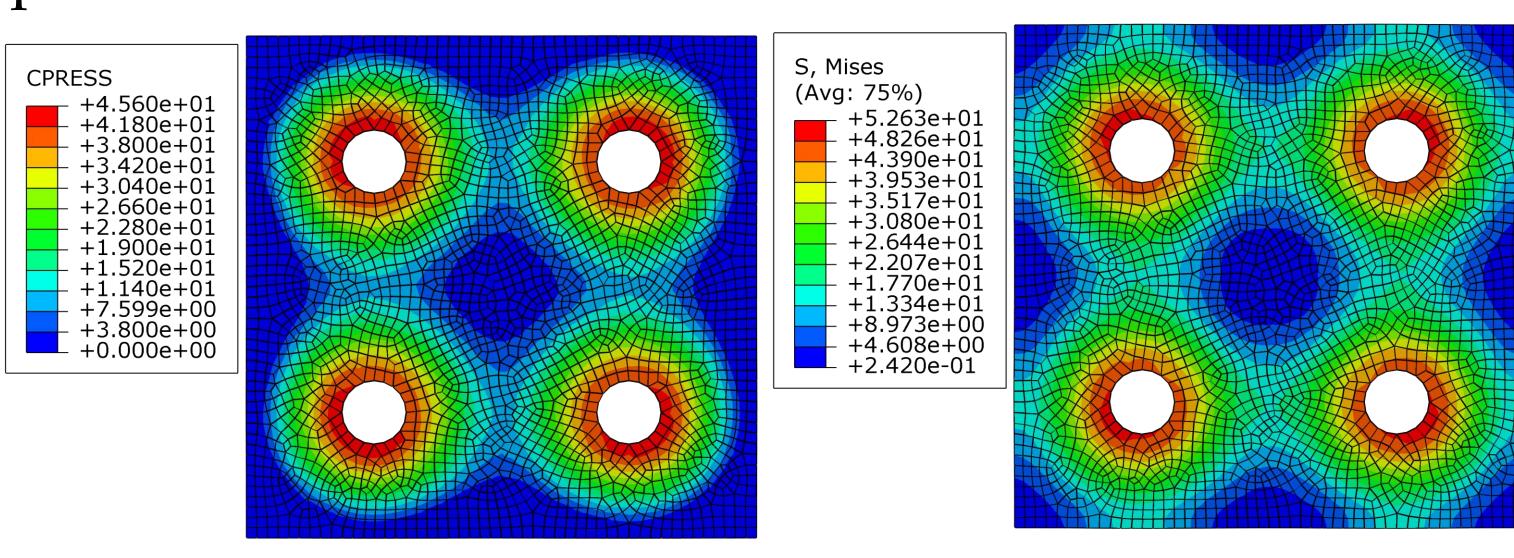
FEA Setup: fasteners and plates are made of steel; friction coefficients are all 0.1.



- Stress distribution pattern on member contact surface is the same for different bolt preloads.
- Contact stress amplitude is positively correlated with the bolt preload.

## ☐ Influence of plate material

**FEA Setup:** fasteners are made of steel; plates are made of AL; friction coefficients are all 0.1; bolt preload is 50 kN.

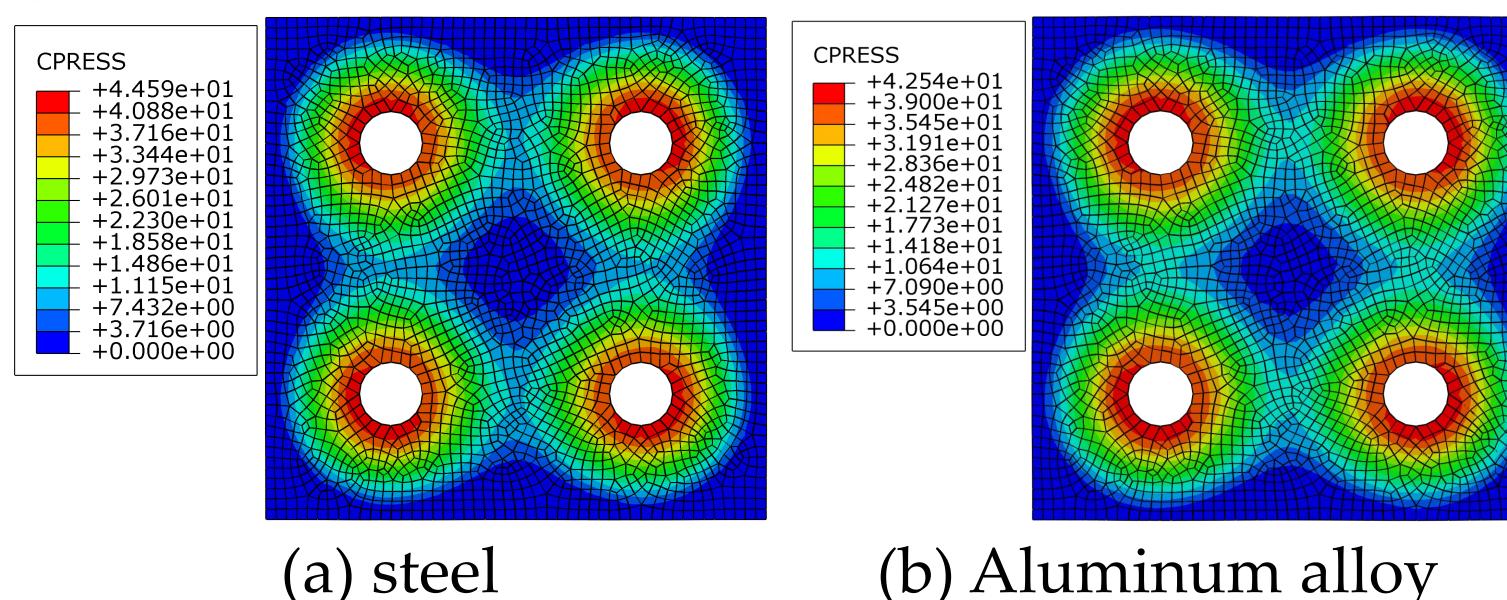


(a) steel

- (b) Aluminum alloy
- Connection plates made of aluminum alloy have a larger contact area and contact stress than the steel type.
- Under such conditions, the clamping of the two connection plates is more effective.

#### ☐ Influence of friction coefficient

FEA Setup: fasteners are made of steel; plates are made of AL; friction coefficients are all 0.1; bolt preload is 50 kN.



- For steel plates, the friction coefficient has an
- almost negligible effect on the contact stress distribution.
- For aluminum alloy plates, the amplitude of contact is larger for small friction coefficient.

#### Conclusions

- The influence of three factors on the contact stress distribution is elaborated.
- It helps to promote the understanding of contact stress distribution via these results.

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